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**TURBO FUSE SERIES 150SI – SURFACE INSENSITIVE  
(500 Viscosity)**

Palm Lab's Cyanoacrylate is a one component rapid bonding adhesive. TURBO FUSE SERIES 150SI SURFACE INSENSITIVE advanced formula is designed to polymerize instantly by absorbing surface moisture. The product's performance has been tested with a variety of materials, and is recommended for a multitude of applications. The fast curing qualities make it especially desirable in high speed industrial production. TURBO FUSE SERIES 150SI SURFACE INSENSITIVE is ideal for use in applications that require an easily handled medium viscosity adhesive.

**Part Numbers for this TDS:** 04-150SI, 10-150SI, 15-150SI, 20-150SI, 25-150SI, 30-150SI, 35-150SI

**PHYSICAL PROPERTIES (Liquid State)**

Base compound (Resin)	Surface Insensitive Ethyl Cyanoacrylate
Appearance	Clear Liquid
Viscosity cP	450 to 550
Specific Gravity	1.05
Flash Point	170° F - 200° F (Tagliabue closed cup)
Shelf Life	1 Year
Soluble in Acetone, MEK, Amide, Methylene Chloride	

**PHYSICAL PROPERTIES (Cured State)**

Appearance	Clear-Hard
Softening Temperature (Fahrenheit)	300°F.
Service Temperature (Fahrenheit)	-65° to 180°F.
Hardness Barcol	65
Dielectric Constant at 1 MHz.	3.33
Specific Resistance	8.6 X 10 <sup>2</sup> ohm/cm
Strength psi-Tensile Shear	2,500
Gap Fill	0.007 "

**MATERIAL SET UP TIME**

Aluminum to Aluminum	7 to 15 seconds
Steel to Steel	15 to 30 seconds
Phenolic to Phenolic	10 to 20 seconds
Polycarbonate to Polycarbonate	10 to 20 seconds
Rubber to Rubber	< 10 seconds

Because of the 500 viscosity, it works especially well in medium fitting applications such as broken ceramic repair, unfinished metal to metal bonding, metal to rubber, and rubber to rubber, such as "O" ring repair/manufacture. This product is a very good, easy to handle general purpose adhesive.

INFORMATION ON THIS PRODUCT AND OTHERS SUPPLIED TO USER IS BASED ON OUR GENERAL EXPERIENCE AND IS GIVEN IN GOOD FAITH, BUT BECAUSE OF THE MANY PARTICULAR FACTORS WHICH ARE OUTSIDE OF OUR KNOWLEDGE AND CONTROL AND AFFECT THE USE OF THE PRODUCT, NO WARRANTY IS GIVEN OR IMPLIED WITH RESPECT TO SUCH INFORMATION. FREEDOM UNDER PATENTS, COPYRIGHTS AND REGISTERED DESIGNS CANNOT BE ASSUMED.

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