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TECHNICAL DATA SHEET

Turbo Fuse Primer

TURBO FUSE PRIMER is a single component solvent based primer designed to increase the cure speed of Turbo Fuse cyanoacrylate adhesives.

Part Numbers for this MSDS: 60-120, 60-130, 60-140

Physical Properties

<u>Description</u>	<u>Specification</u>
Composition	Heptane Solution
Color	hazy liquid
Viscosity	2 cps @ 25° C
Specific Gravity	.8 @ 25° C
Drying Time	20 – 70 seconds @ 20° C
Part Life on Product	<1 days

Handling Precautions

Highly flammable product. Avoid product or product mist contact with naked flame and electrical equipment. Under no circumstances should Primer and Adhesive liquids be mixed together. Use only in well ventilated areas. See MSDS.

Application Method

Spray or brush Primer on one or both surfaces. Porous or large surfaces should have Primer applied to both surfaces. Allow solvent to evaporate under good ventilation. Apply adhesive to one or both surfaces and assemble immediately.

Storage

Turbo Fuse Primer is highly flammable. Do not store near oxidizing agents or combustible materials. Store in cool, dry location in unopened container at 46° F – 82° F.

PRECAUTIONS: This product should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheets (MSDS) for this and all other products being used are understood by all persons who will work with the Warranty: All products purchased from or supplied by Palm Labs Adhesives are subject to terms and conditions set out in the contract. Palm Labs Adhesives warrants only that its product will meet those specifications designated as such herein or in other publications. All other information supplied by Palm Labs Adhesives is considered accurate but are furnished upon the express condition the customer shall make its own assessment to determine the product's suitability for a particular purpose. Palm Labs Adhesives makes no other warranty, either express or implied, including those regarding such other information, the data upon which the same is based, or the results to be obtained from the use thereof; that any product shall be merchantable or fit for any particular purpose; or that the use of such other information or product will not infringe any patent.

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