

**TURBO FUSE SERIES 140
(200 Viscosity)**

Palm Lab's Cyanoacrylate is a one component rapid bonding adhesive. TURBO FUSE SERIES 140 advanced formula is designed to polymerize instantly by absorbing surface moisture. The product's performance has been tested with a variety of materials, and is recommended for a multitude of applications. The fast curing qualities make it especially desirable in high speed industrial production. TURBO FUSE SERIES 140 is ideal for use in applications that require an easily handled medium viscosity adhesive.

PHYSICAL PROPERTIES (Liquid State)

Base compound (Resin)	Ethyl Cyanoacrylate
Appearance	Clear Liquid
Viscosity cP	180 to 220
Specific Gravity	1.05
Flash Point	170° F - 200° F (Tagliabue closed cup)
Shelf Life	1 Year
Soluble in Acetone, MEK, Amide, Methylene Chloride	

PHYSICAL PROPERTIES (Cured State)

Appearance	Clear-Hard
Softening Temperature (Fahrenheit)	300°F.
Service Temperature (Fahrenheit)	-65° to 180°F.
Hardness Barcol	65
Dielectric Constant at 1 MHz.	3.33
Specific Resistance	8.6 X 10 ² ohm/cm
Strength psi-Tensile Shear	2,500
Gap Fill	0.006 "

MATERIAL SET UP TIME

Aluminum to Aluminum	6 to 12 seconds
Steel to Steel	10 to 30 seconds
Phenolic to Phenolic	10 to 15 seconds
Polycarbonate to Polycarbonate	10 to 15 seconds
Rubber to Rubber	< 5 seconds

Because of the 200 viscosity, it works especially well in close to medium fitting applications such as unfinished metal to metal bonding, metal to rubber, and rubber to rubber, such as "O" ring repair/manufacture. This product is a very good, easy to handle general purpose adhesive.

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